



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6505G00831-3G-17
Job Sheet 178828



Part No: RBW6505G00831-3G-17

Job Qty: 9 ea

Part Name: Shelf



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/4/18

Created By: Logan David

Type: SOLD

Description:

Note: URF17-785 DWG RBW6505G00831-3G Rev2 IPP Rev A 17.11.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Machining		
105	Bandsaw	9 pcs	6/4/18	6/4/18	0.00	0.75	Bandsaw1		DAS 39
110	Mill Conv	9 pcs	6/4/18	6/4/18	0.00	9.00	Mill Conv 2		9-89
120	QC	9 pcs	6/4/18	6/4/18	0.00	0.00	QC2		18/6/17
130	QC	9 pcs	6/4/18	6/4/18	0.00	0.00	QC8		18-06-11
180	Packaging	9 pcs	6/4/18	6/4/18	0.00	0.00	Packaging3		
190	QC21-SA	9 Ea	6/4/18	6/4/18	0.00	0.00	QC21		DAS 21

Part Op 105 - 1-Cut blanks to 12.438"

Descriptions: 110 - 1-Machine to length and drill holes as per DWG 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018A.750W.125	M1018A.750W.125	9.2700 ft (1.03 ea)	90-Start up Operation	5018265

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018A.750W.125	9	18	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/7/18 4:57 PM dart.logan.david

Container No: S079911



Part: RBW6505G00831-3G-17

Job No: 178828

Serial No/Batch: S079911

Revision: 2

Inspector:

Exp Date:

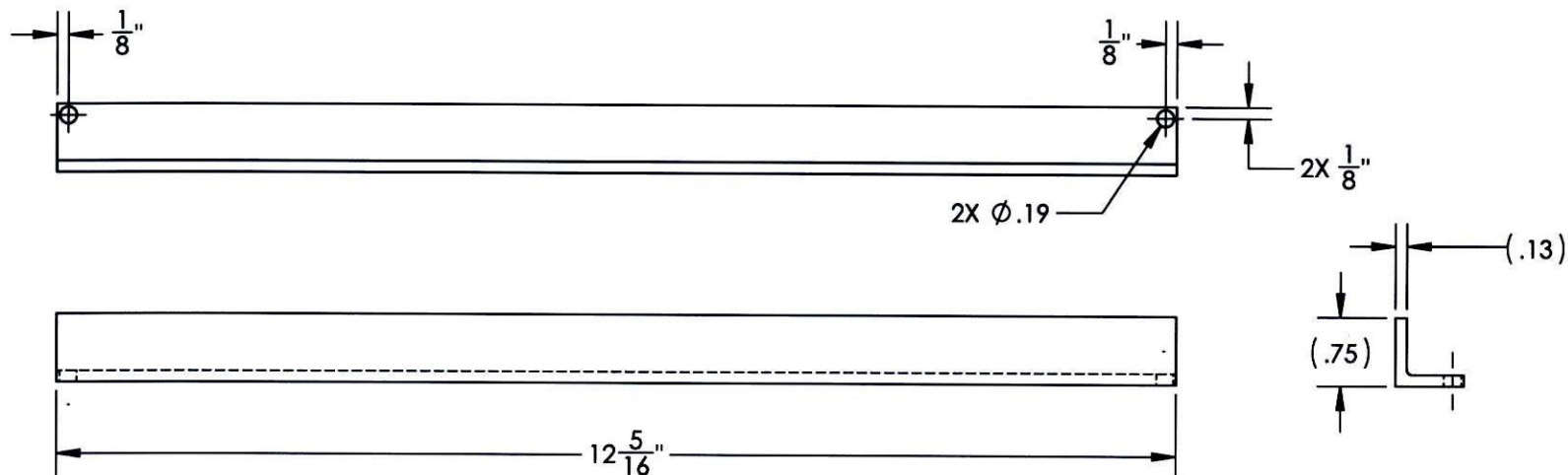
Instructions:

Date: 06/11/18

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REVISONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED

TEO ATTACHED



(-17)
SHELF

RED BARN MACHINE	
TROLLEY ADAPTER, TGB SUPPORT	
DWG NO. RBW6505G00831-3G-17	REV 2
MAT'L 1018	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005	REAT
.XX ± .01	TREAT
.X ± .1	FINISH
FRACTIONS ± 1/32	SPEC
ANGLES ± 5°	USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45°	AW139
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 1/24/2012
SHEET 11 OF 16	

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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